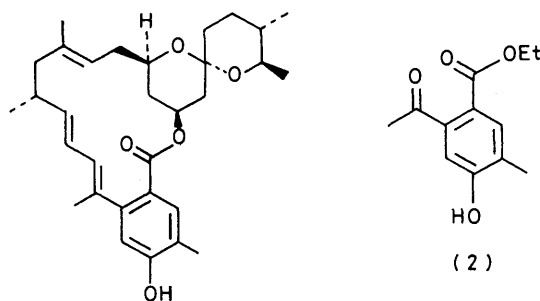


Model Studies on the Synthesis of Milbemycin β_3

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Summary 2,4-Di(lithio-oxy)penta-1,3-diene and 2,4-di(lithio-oxy)-3-methylpenta-1,3-diene condensed with tetrahydropyran-2-one to give 2-methyl- and 2,3-dimethyl-1,7-dioxaspiro[5.5]undec-2-en-4-one; subsequent reduction gave the derived alcohols (LiAlH₄) and 2,3-dimethyl-1,7-dioxaspiro[5.5]undec-3-ene (LiAlH₄-AlCl₃); the milbemycin β_3 unit ethyl 2-acetyl-4-hydroxy-5-methylbenzoate was prepared from ethyl 2-(4-chlorophenylthio)-4-oxopent-2-enoate and (*E*)-1-methoxy-2-methyl-3-trimethylsilyloxy-buta-1,3-diene *via* a Diels-Alder reaction.

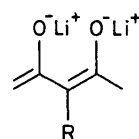


(1)

(2)

The avermectins¹ are noted for their most potent anthelmintic properties. The milbemycins,² including milbemycin β_3 (**1**) are structurally related pesticidal antibacterials. Herein we report model studies directed towards the construction of the spiro-acetal system and the synthesis of the milbemycin β_3 unit (**2**).

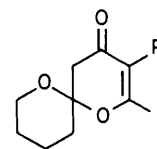
We considered that a concise novel route to the spiro-acetal unit should be available by the condensation of a lactone and β -dione dianion. As a model study, tetrahydropyran-2-one was condensed with the dianion (**3a**)³ in tetrahydrofuran (THF) at -78 to 0 °C to give the β -dione (**5**)† (95%) or the spiro-dihydropyrone (**4a**) (88%), m.p. $56-57$ °C, on acetic or toluene-4-sulphonic acid work-up respectively. In the same way, tetrahydropyran-2-one and the dianion (**3b**) gave the spiro-dihydropyrone (**4b**) (68%). Both adducts (**4a** and **4b**)† were unambiguously spiro-cyclic; for example, (**4a**) exhibited ν_{\max} (film) $1720w$, $1670s$, and $1620s$ cm^{-1} , λ_{\max} (MeOH) 260 nm (ϵ $11,000$) [2,3-dihydro-2,2,6-trimethylpyran-4-one 266 nm ($11,800$)⁴], δ (¹H) (CDCl₃) 5.37 (1H, s, 3-H), 3.72 (2H, m, 8-CH₂), 2.6 and 2.5 (2H, ABq, *J* 15 Hz, 5-CH₂), and 2.03 (3H, s, 2-Me), *m/e* 182 (*M*⁺), 167 , and 98 (retro-Diels-Alder).



(3)

a; R = H

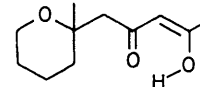
b; R = Me



(4)

a; R = H

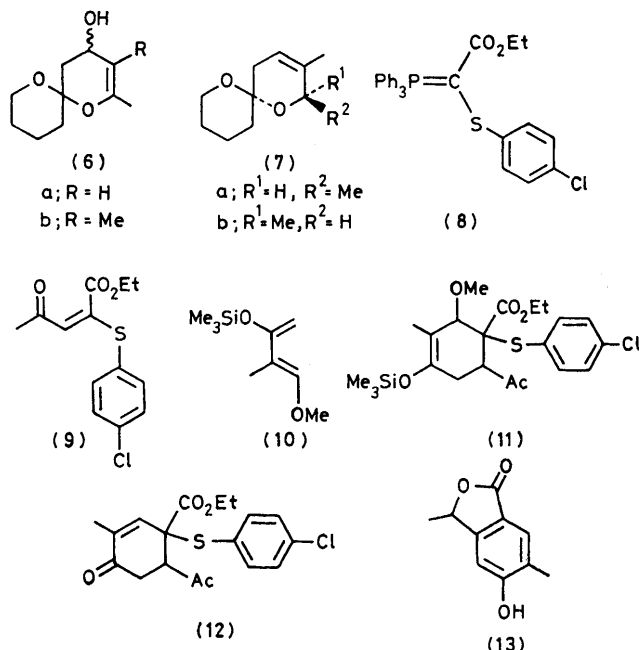
b; R = Me



(5)

Both spiro-compounds (**4a** and **4b**) were reduced with lithium aluminium hydride in THF at 0 °C to give the expected alcohols (**6a**, 2:1 mixture of epimers) (90%) and (**6b**, 5:8:1 mixture of epimers) (88%). Alternatively, addition of the spiro-compound (**4b**) to lithium aluminium hydride in THF at 0 °C followed by inverse addition of lithium aluminium hydride and aluminium chloride (1:4

† All new compounds were fully characterised by spectral data and microanalyses. The alcohol (**6b**) and olefin (**7b**) were not obtained microanalytically pure although all other data were consistent with the structural assignments.



in THF at -78 to 0 °C gave the spiro-acetals (**7a**) (22%) and (**7b**) (7%) (yields unoptimised). Using boron tri-

fluoride-diethyl ether and diborane (2:1), instead of lithium aluminium hydride-aluminium chloride, the same products (**7a** and **b**) (40%, 1:1) were obtained. The two epimers were readily distinguished by nuclear Overhauser effect experiments. Clearly spiro-acetals are now readily available from the highly versatile β -diones.

The milbemycin β_3 unit (**2**) was prepared *via* a Diels-Alder reaction. Condensation of the ylide (**8**), m.p. $198-201$ °C, with pyruvaldehyde in refluxing benzene for 24 h gave the enone (**9**)[‡] (72%). This reacted with the Danishefsky diene (**10**)⁵ in refluxing benzene for 6 h to give the adduct (**11**). Although not characterized, the crude product (**11**) gave the enone (**12**) (64%), m.p. $116.5-119.5$ °C, with ethanolic hydrogen chloride and, subsequently, unit (**2**) (75%), m.p. $128.5-129.5$ °C, with ethanolic sodium ethoxide. The regioselectivity of the Diels-Alder reaction was unequivocal since unit (**2**) was formed *via* (**12**). In addition, sodium borohydride reduction of (**2**) gave the derived phthalide (**13**) (100%), m.p. $182.5-184$ °C, with the expected bathochromic shift in the u.v. spectrum on deprotonation.

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‡ Compounds (**9**) and (**12**) [and presumably (**11**)] were single isomers.

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